

**AMENDMENTS TO THE CLAIMS:**

The listing of claims will replace all prior versions, and listings of claims in the application:

**LISTING OF THE CLAIMS**

1. (Currently Amended) A cabinet comprising:

a first side wall;

a first support member punched out of and extending from the first side wall such that a first opening is formed through the first side wall adjacent the first support member, wherein the first support member includes a first leg extending at least substantially normal to the first side wall and a second leg extending from the first leg spaced from and at least substantially parallel to the first side wall, the second leg includes a substantially hemispherical dimple punched in the second leg during formation of the first support member in a straight portion of the second leg;

a second side wall positioned opposite the first side wall;

a third wall interconnecting the first and second side walls;

a base wall interconnecting the first, second and third walls, and

a second support member punched out of and extending from the third wall such that a second opening is formed through the third wall adjacent the second support member, the second support member is positioned at substantially the same height from the base wall as the first support member on the first wall, the second support member includes a first leg extending at least substantially perpendicular to the third wall and a second leg extending from the first leg spaced from and at least substantially parallel to the third wall, the second leg of the second support member includes a substantially hemispherical dimple formed in a straight portion of the second leg; and

a removable shelf including a planar surface and a first flange depending from the planar surface, the first flange includes an opening dimensioned to receive the dimple of the first support member on the first side wall when the first flange is received between the second leg of the first support member and the first side wall, and the shelf includes a second flange depending from the planar surface, the second flange includes an opening dimensioned to receive the dimple of the second support member when the

second flange is received between the second leg of the second support member and the third wall.

2-4. (Cancelled).

5. (Original) The cabinet of claim 1, wherein the support member has a rounded upper edge.

6. (Previously Presented) The cabinet of claim 1, wherein said support member is a lance.

7-8. (Cancelled).

9. (Original) The cabinet of claim 1, wherein said cabinet is fabricated from metal.

10-13. (Cancelled).

14. (Previously Presented) The cabinet of claim 1, further comprising a support wall disposed between the first side wall and the second side wall in a first direction and the removable shelf and the base wall in a second direction.

15. (Previously Presented) The cabinet of claim 14, wherein the support wall is connected to the base wall using a lance.

16. (Previously Presented) The cabinet of claim 15, wherein the support wall is connected to the removable shelf using a lance.

17. (Currently Amended) A cabinet comprising:

a first side wall;

a first support member punched out of and extending from the first side wall such

that a first opening is formed through the first side wall adjacent the first support member, wherein the first support member includes a first leg extending at least substantially normal to the first side wall and a second leg extending from the first leg spaced from and at least substantially parallel to the first side wall, the second leg includes a substantially hemispherical dimple punched in the second leg during formation of the first support member and extending towards an inner surface of the first side wall;

a second side wall positioned opposite the first side wall;

a third wall interconnecting the first and second side walls;

a base wall interconnecting the first, second and third walls, and

a second support member punched out of and extending from the second side wall such that a second opening is formed through the second side wall adjacent the second support member, the second support member is positioned at substantially the same height from the base wall as the first support member on the first wall, the second support member includes a first leg extending at least substantially perpendicular to the second side wall and a second leg extending from the first leg spaced from and at least substantially parallel to the second side wall, the second leg of the second support member includes a substantially hemispherical dimple extending towards an inner surface of the second side wall; and

a removable shelf including a planar surface and a first flange depending substantially perpendicular from the planar surface, the first flange includes a circular opening that receives the dimple of the first support member on the first side wall when the first flange is received between the second leg of the first support member and the first side wall to provide a frictional fit between the first flange and the first support member, and the shelf includes a second flange depending substantially perpendicular from the planar surface, the second flange includes a circular opening that receives the dimple of the second support member when the second flange is received between the second leg of the second support member and the second side wall to provide a frictional fit between the second flange and the second support member.

18. (Previously Presented) The cabinet of claim 17, further comprising a

support wall disposed between the first side wall and the second side wall in a first direction and the removable shelf and the base wall in a second direction.

19. (Previously Presented) The cabinet of claim 18, wherein the support wall is connected to the base wall using a lance.

20. (Previously Presented) The cabinet of claim 19, wherein the support wall is connected to the removable shelf using a lance.

21. (Previously Presented) The cabinet of claim 17, further comprising a third support member punched out of and extending from the third wall such that a third opening is formed through the third wall adjacent the third support member, the third support member is positioned at substantially the same height from the base wall as the first support member on the first wall, the third support member includes a first leg extending at least substantially perpendicular to the third wall and a second leg extending from the first leg spaced from and at least substantially parallel to the third wall, the second leg of the third support member includes a substantially hemispherical dimple extending towards an inner surface of the third side wall, and the removable shelf further including a third flange depending from the planar surface, the third flange includes a circular opening that receives the dimple of the third support member on the third side wall when the third flange is received between the second leg of the third support member and the third wall.